

# EN 1090 – Welding Certificate

**Technical specification**

**Certificate no. I2013Q4781-1**

EN 1090-2:2008+A1:2011

**Execution class**

Until EXC2 according to EN 1090-2:2008+A1:2011

**Welding process (es)  
Ref. no. according to DIN EN  
ISO 4063**

111 – Manual arc welding  
131 – Inert-gas metal-arc welding  
135 – Metal active gas welding with solid wire electrode  
786 – Capacitor discharge-stud welding

**Base material  
Strength class/technical  
specification)**

**S235 bis S355  
stainless steels according to EN 1090-2, table 4**

**Responsible welding  
supervisor**

**Rainer Hofer, IWE  
born on 18.05.1975**

**Representative**

**n.a.**

**Confirmation**

The welding certificate applies in connection with  
Certificate no. I2013Q4781 for WPK according to EN 1090-1

The national regulations in force according to Z-30.3-6 for stainless  
steels must be adhered to. Welding process 786 is exclusively  
restricted to the base material used in the qualification test.

It is confirmed that all procedures for the execution and surveillance  
of welding are available.

**Certification body**

**IfO – Institut für Oberflächentechnik GmbH  
Notified Body NB-Nr. 2458  
Alexander-von-Humboldt-Str. 19  
73529 Schwäbisch Gmünd  
Germany**

**Validity date  
(Date of first issue)**

**06.08.2013**

**Valid until**

This Certificate will remain valid as long as the provisions of the  
aforementioned technical specification in connection to EN 1090-1 do not  
change and the manufacturers' conditions in the plant or the factory  
production control are not modified significantly.

**Schwäbisch Gmünd, 14.08.2014**

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Head of the certification body  
Dipl.-Ing. (FH) H. Pfeifer